SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name	:	Sikaflex®-255Extra+
Product code	:	000000609432
Type of product	:	liquid

Recommended use of the chemical and restrictions on use

Product use	:	Sealant/adhesive

Manufacturer or supplier's details

Company	:	Sika Australia Pty. Ltd.
Address	:	Elizabeth Street 55 Wetherill Park NSW 2164
Telephone	:	+61297251145
Emergency telephone number	:	+ 61 1800 033 111
Telefax	:	+61297253330
E-mail address	:	EHS@au.sika.com

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification

Flammable liquids	:	Category 4

GHS label elements

Hazard pictograms	:	None
Signal word	:	Warning
Hazard statements	:	H227 Combustible liquid.
Precautionary statements	:	**Prevention:** P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking. P280 Wear protective gloves/ eye protection/ face protection. **Response:** P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction. **Storage:** P403 + P235 Store in a well-ventilated place. Keep cool. **Disposal:** P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards which do not result in classification

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components

Chemical name	CAS-No.	Concentration (%)
xylene	1330-20-7	0 - < 10
ethylbenzene	100-41-4	0 - < 10
4,4'-methylenediphenyl diisocyanate	101-68-8	0 - < 10
3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate	4098-71-9	0 - < 10
3-trimethoxysilylpropane-1-thiol	4420-74-0	0 - < 10

SECTION 4. FIRST AID MEASURES

General advice : No hazards which require special first aid measures.

If inhaled : Move to fresh air.
Consult a physician after significant exposure.

In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.

In case of eye contact : Flush eyes with water as a precaution.
Remove contact lenses.
Keep eye wide open while rinsing.

If swallowed : Clean mouth with water and drink afterwards plenty of water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.

Most important symptoms and effects, both acute and delayed : No known significant effects or hazards.
See Section 11 for more detailed information on health effects and symptoms.

Notes to physician : Treat symptomatically.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : Carbon dioxide (CO2)

Unsuitable extinguishing media : Water

Hazardous combustion products : No hazardous combustion products are known

Specific extinguishing methods : Standard procedure for chemical fires.

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Methods and materials for containment and cleaning up : Wipe up with absorbent material (e.g. cloth, fleece).
Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Advice on safe handling : Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Follow standard hygiene measures when handling chemical products

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice.
When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

Conditions for safe storage : Store in original container.
Keep in a well-ventilated place.
Observe label precautions.
Store in accordance with local regulations.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
xylene	1330-20-7	STEL	150 ppm 655 mg/m3	AU OEL
		TWA	80 ppm 350 mg/m3	AU OEL
ethylbenzene	100-41-4	TWA	100 ppm 434 mg/m3	AU OEL
		STEL	125 ppm 543 mg/m3	AU OEL
4,4'-methylenediphenyl diisocyanate	101-68-8	TWA	0.02 mg/m3 (NCO)	AU OEL
	Further information: Category 2 (Carc. 2) Suspected human carcinogen, Sensitiser			
		STEL	0.07 mg/m3 (NCO)	AU OEL
	Further information: Category 2 (Carc. 2) Suspected human carcinogen, Sensitiser			

3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate	4098-71-9	TWA	0.02 mg/m3 (As -NCO)	AU OEL
	Further information: Sensitiser			
		STEL	0.07 mg/m3 (As -NCO)	AU OEL
	Further information: Sensitiser			

Personal protective equipment

Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines. The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapour/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Eye protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.

Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : paste

Colour : black

Odour : characteristic

Odour Threshold : No data available

pH : Not applicable

Melting point/range / Freezing point : No data available

Boiling point/boiling range : No data available

Flash point : ca. 70 °C (158 °F)
Method: closed cup

Evaporation rate : No data available

Flammability : No data available

Upper explosion limit : No data available

Lower explosion limit	:	No data available
Vapour pressure	:	No data available
Relative vapour density	:	No data available
Density	:	ca. 1.13 g/cm3 (23 °C (73 °F) ())
Solubility(ies)		
Water solubility	:	insoluble
Partition coefficient: n-octanol/water	:	No data available
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity		
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	> 20.5 mm2/s (40 °C)
Molecular weight	:	No data available

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	The product is chemically stable.
Possibility of hazardous reactions	:	Stable under recommended storage conditions.
Conditions to avoid	:	No data available
Incompatible materials	:	No data available

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Not classified based on available information.

Components:

4,4'-methylenediphenyl diisocyanate:

Acute inhalation toxicity	:	Acute toxicity estimate: 1.5 mg/l Test atmosphere: dust/mist Method: Expert judgement

3-isocyanatomethyl-3,5,5-trimethylcyclohexyl isocyanate:

Acute oral toxicity	:	LD50 Oral (Rat): 4,814 mg/kg

Acute inhalation toxicity : LC50 (Rat): 0.031 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist

Acute dermal toxicity : LD50 Dermal (Rat): > 7,000 mg/kg

3-trimethoxysilylpropane-1-thiol:
Acute oral toxicity : LD50 Oral (Rat): 1,701 mg/kg

Acute dermal toxicity : LD50 Dermal (Rat): 2,583 mg/kg

Skin corrosion/irritation

Not classified based on available information.

Serious eye damage/eye irritation

Not classified based on available information.

Respiratory or skin sensitisation

Skin sensitisation: Not classified based on available information.
Respiratory sensitisation: Not classified based on available information.

Chronic toxicity

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

3-trimethoxysilylpropane-1-thiol:
Toxicity to fish : LC50 (Lepomis macrochirus (Bluegill sunfish)): 12.3 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia (water flea)): 6.7 mg/l
Exposure time: 48 h

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

Product:

Additional ecological information : There is no data available for this product.

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.
Do not burn, or use a cutting torch on, the empty drum.

SECTION 14. TRANSPORT INFORMATION

International Regulation

IATA-DGR

Not dangerous goods

IMDG-Code

Not dangerous goods

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

ADG

Not dangerous goods

SECTION 15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

Standard for the Uniform Scheduling of Medicines and Poisons : No poison schedule number allocated

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors : Not applicable

Prohibition/Licensing Requirements : There is no applicable prohibition or notification/licensing requirements,

including for carcinogens under Commonwealth, State or Territory legislation.

The components of this product are reported in the following inventories:

AICS : Not in compliance with the inventory

SECTION 16. OTHER INFORMATION

Date format : dd.mm.yyyy

Material Safety Data Sheets are updated frequently. Please ensure that you have a current copy. MSDS may be obtained from the following website: aus.sika.com

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.